

**III B.Tech II Semester Regular Examinations, Apr/May 2006**  
**ROBOTICS AND EMBEDDED SYSTEMS**  
**(Instrumentation & Control Engineering)**

**Time: 3 hours**

**Max Marks: 80**

**Answer any FIVE Questions**  
**All Questions carry equal marks**

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1. With the help of line diagram explain basic components of a Robot system. [16]
2. (a) With the help of neat sketch, explain the pneumatic manipulator control circuit in Industrial Robots.  
(b) Explain the operation of Linear Position measuring transducers used in robots. [8+8]
3. (a) What is machine vision? Explain the techniques of image processing.  
(b) What are the advantages of task level languages over robot-oriented languages? [10+6]
4. (a) What are different categories of embedded systems?  
(b) List and explain briefly about each category application. [8+8]
5. (a) Draw and explain the CPU architecture of ARM processor?  
(b) Give the overview of the memory organization in ARM processors? [8+8]
6. (a) Calculate the total execution time of given 'c' code.  
for(i =0; f=0; i<N ;i++)  
f = f+c[i]+x[i];  
(b) What are the ways of improving CPU performance? Explain? What are the difficulties involved in those methods? [8+8]
7. (a) Compare standard dataflow graph and CDFG with an example?  
(b) Write a CDFG for a "for" loop? [8+8]
8. (a) Draw the state diagram of process states and explain?  
(b) Illustrate with an example shared memory concept of inter process communication system. [8+8]

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1. Explain the four major components of a Robot system, and describe each of them in detail. [16]
2. (a) Explain the characteristics of various pneumatic drives used for the robots.  
(b) Discuss the advantages and disadvantages of different types of actuators. [8+8]
3. What is robot vision? What are the types of vision sensors used to take the image of an object? Explain them briefly. Enumerate their advantages and limitations. [16]
4. (a) What is an embedded system? list applications?  
(b) List out different functional/non functional requirements in the design of embedded system? Explain them briefly? [8+8]
5. (a) Explain the program flow control instructions in ARM with examples?  
(b) Write SHARC assembly code for the following loop.  
for(i=0;i<20;i++)  
z[i]=a[i]+b[i]; [8+8]
6. (a) Calculate the total execution time of given 'c' code.  
for(i =0; f=0; i<N ;i++)  
f = f+c[i]+x[i];  
(b) What are the ways of improving CPU performance? Explain? What are the difficulties involved in those methods? [8+8]
7. (a) Compare standard dataflow graph and CDFG with an example?  
(b) Write a CDFG for a "for" loop? [8+8]
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1. (a) Explain the terms Resolution, Accuracy, Repeatability and work volume of an industrial robot.  
(b) Discuss robot application for assembly and inspection. [8+8]
2. Explain with the help of neat diagram the working principle of a.c. servomotor. State the advantages of a.c. servomotors over d.c. servomotors. [16]
3. (a) What is the principle involved in machine vision? Explain the various functions of machine vision.  
(b) Enumerate the advantages and limitations of various robot languages. [8+8]
4. (a) Briefly describe the distinction between requirements and specifications in the design of embedded systems.  
(b) Take one example and explain the above differences clearly. [8+8]
5. (a) Draw and explain the CPU architecture of ARM processor?  
(b) Give the overview of the memory organization in ARM processors? [8+8]
6. (a) Calculate the total execution time of given 'c' code.  
for(i =0; f=0; i<N ;i++)  
f = f+c[i]+x[i];  
(b) What are the ways of improving CPU performance? Explain? What are the difficulties involved in those methods? [8+8]
7. (a) Compare standard dataflow graph and CDFG with an example?  
(b) Write a CDFG for a "for" loop? [8+8]
8. Write short notes on inter process communication by the following services  
(a) Shared memory  
(b) Message queue  
(c) Mailboxes [6+6+4]

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1. Discuss various generations of Robot indicating their modifications at each stage.  
[16]
2. (a) Discuss operation of DC Servo motor with a block diagram.  
(b) With a neat sketch explain the principle and working of a pneumatic actuator.  
[8+8]
3. (a) With a block diagram describe the elements and their functions of a machine vision system for robotic applications.  
(b) Explain the basic elements and functions of robot language. [8+8]
4. What are the problems that must be considered in the design of embedded system? Explain in detail? [16]
5. Design and explain the programming model of SHARC processor with ALU operations? [16]
6. (a) Explain the functionality of memory management unit (MMU)?  
(b) List different types of memories? Write briefly about each type? [8+8]
7. (a) Describe software pipelining in SH architecture?  
(b) Explain the concept of code compression? [8+8]
8. (a) Explain the concept of preemptive and non-preemptive scheduling algorithm with examples?  
(b) Write short notes on cooperative multi tasking? [8+8]

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