

II B.Tech II Semester Regular Examinations, November/December 2005
THERMAL ENGINEERING AND HEAT TRANSFER
(Common to Mechatronics and Production Engineering)

Time: 3 hours

Max Marks: 80

Answer any FIVE Questions
 All Questions carry equal marks

1. (a) How the I.C. Engines are classified?
 (b) With neat sketches, explain the working of four strokes C.I. Engine. [6+10]
2. What are the different kinds of fuels used in an IC engine? Discuss them in detail. [16]
3. (a) What are the factors which affect the process of carburetion?
 (b) Describe with sketches the working of a solex carburettor. [6+10]
4. (a) List the parameters by which performance of an engine is evaluated.
 (b) What are the various methods for measurement of brake house power?[6+10]
5. A jet propulsion unit consists of compressor combustion chamber, turbine and nozzle. The air at 0.65 bar and 272K is compressed in compressor to 3.0 bar, $\zeta_e=85\%$. The temperature of the gases at the inlet of turbine is 700°C , $\zeta_t= 80\%$. The gases coming out from the turbine are expanded in a nozzle to a pressure of 0.564 bar. The nozzle efficiency is 90%. Neglecting the pressure losses, mechanical losses and fuel mass, find the following:
 - (a) Air fuel ratio used assuming calorific value of fuel as 44,000 kJ/kg and $\zeta_{com} = 90\%$.
 - (b) H.P. required to run compressor.
 - (c) Pressure of the gases entering the nozzle and
 - (d) thrust developed for kg of air per second.

$C_{pa} = 1.005 \text{ kJ/kg K}$; $\nu = 1.4$ for air and $C_{pg} = 1.1514$ and $\nu = 1.33$ for gases.
 Speed of the jet propulsion unit = 720 km/hr. [16]
6. (a) Explain Fourier heat conduction equation.
 (b) Derive the general conduction equation in cylindrical coordinates by considering the infinitesimal volume. [6+10]
7. (a) Calculate the appropriate Grashot numbers. State whether the flow is laminar of turbulent for the following case.
 A central heating radiator, 0.6m high with a surface temperture of 75°C in a room at 18°C ($\rho = 1.2 \text{ kg/m}^3$, $\text{Pr} = 0.72$ and $\mu = 1.8 \times 10^{-5} \text{ kg/ms}$).

- (b) An airplane wing is 1.2m wide and its surface is at 24°C . The aeroplane is flying at 240 km/hr in air at 0°C and 67 cm Hg pressure. Calculate the heat loss per metre length of the wing. [8+8]
8. (a) When a body is said to be black? What is the range of wave lengths it absorbs?
- (b) Compute the radiant energy loss from 1 cm diameter opening in a thin walled furnace located in a large enclosure, if the temperature within the furnace is 900°C and the surroundings are at 20°C . [6+10]

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1. (a) Define specific fuel consumption of an engine and explain its importance.
 (b) With neat sketches, explain the working of two stroke S.I Engine. [6+10]
2. (a) Describe the important qualities of a CI engine fuel.
 (b) Briefly describe the rating of CI engine fuel. [8+8]
3. (a) What are the basic types of carburettors?
 (b) Describe with a sketch the working of S U Carburettor. [6+10]
4. (a) What are the basic requirements of a good injection system.
 (b) Explain the importance of a fuel filter and draw a neat diagram of a filter used with oil injection system. [6+10]
5. An open cycle gas turbine plant consists of compressor, combustion chamber and turbine. The pressure and temperature at the inlet of compressor are 1 bar and 15°C and at the inlet of the turbine are 5 bar and 650°C. Assume $\zeta_e = 80\%$, $\zeta_t = 85\%$, $\zeta_m = 90\%$ and $\zeta_{com} = 98\%$. Assuming $C_{pa} = 1 \text{ KJ/kg K}$, $C_{pg} = 1.2 \text{ kJ/kg K}$ and ν (for air) = 1.4 and r (for gases) = 1.334. Find
 - (a) the thermal efficiency
 - (b) work ratio of the cycle.

If a regenerator of 65% effectiveness is introduced in the cycle, with a pressure loss of 0.2 bar to air side as well as gas side, find the percentage increase in the thermal efficiency of the cycle. [16]
6. (a) What is the basic difference between conduction and radiation heat transfer processes?
 (b) Identify the modes of heat transfer in the following examples.
 - i. A car disc brake during braking
 - ii. A domestic boiler
 - iii. Heating a room using an electric fan heater
 - iv. Soldering an electric circuit board
 - v. Gas welding two sheets of steel plate. [6+10]
7. (a) A gas flow ($Pr = 0.71$, $\mu = 4.63 \times 10^{-5} \text{ kg/ms}$ and $C_p = 1175 \text{ J/kg K}$) over a turbine blade of chord length 20 mm where the average heat transfer coefficient is 1000 W/m²k. Calculate the Nusselt number.

- (b) Calculate the heat transfer coefficient for water flowing through a 2 cm diameter tube with a velocity of 2.5 m/s. The average temperature of the water is 50°C and surface temperature of the tube is slightly below this temperature. Assume the flow to be turbulent. The properties at 50°C are given below:

$$\begin{aligned} C_p &= 4182 \text{ J/kg K}, & K &= 0.643 \text{ W/mK} \\ \rho &= 988 \text{ kg/m}^3, & \mu &= 544 \times 10^{-6} \text{ kg/ms.} \end{aligned} \quad [6+10]$$

8. (a) When a body is said to be black? What is the range of wave lengths it absorbs?
- (b) Compute the radiant energy loss from 1 cm diameter opening in a thin walled furnace located in a large enclosure, if the temperature within the furnace is 900°C and the surroundings are at 20°C. [6+10]

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1. (a) Define mean effective pressure. What is its importance in reciprocating engines?
(b) An air standard Otto cycle operates with a compression ratio of 8.5. At the beginning of compression the air is at 1 bar and 32°C and during the heat addition process the pressure is tripled. Calculate
 - i. the thermal efficiency of the cycle and
 - ii. the efficiency of the Carnot engine operating between the same overall temperature limits. [6+10]
2. What are the different kinds of fuels used in an IC engine? Discuss them in detail. [16]
3. (a) Which engine is more suitable for supercharging SI engine or CI engine? Why?
(b) Describe with suitable sketches the following system of a carburettor.
 - i. Power enrichment or economizer system.
 - ii. Acceleration pump system. [4+12]
4. (a) What are the basic requirements of a good injection system.
(b) Explain the importance of a fuel filter and draw a neat diagram of a filter used with oil injection system. [6+10]
5. An open cycle gas turbine plant consists of compressor, combustion chamber and turbine. The pressure and temperature at the inlet of compressor are 1 bar and 15°C and at the inlet of the turbine are 5 bar and 650°C. Assume $\zeta_e = 80\%$, $\zeta_t = 85\%$, $\zeta_m = 90\%$ and $\zeta_{com} = 98\%$. Assuming $C_{pa} = 1 \text{ KJ/kg K}$, $C_{pg} = 1.2 \text{ kJ/kg K}$ and ν (for air) = 1.4 and r (for gases) = 1.334. Find
 - (a) the thermal efficiency
 - (b) work ratio of the cycle.

If a regenerator of 65% effectiveness is introduced in the cycle, with a pressure loss of 0.2 bar to air side as well as gas side, find the percentage increase in the thermal efficiency of the cycle. [16]

6. A 15 cm outer diameter pipe is covered with 5 cm of insulation of thermal conductivity 0.093 W/mK and 4 cm insulation of thermal conductivity 0.07 W/mK. Calculate the heat loss from 100m of pipe if the inner and outer surface temperatures of the insulation are 400°C and 30°C respectively. What is the heat loss per 100m² outer pipe surface? [16]

7. (a) Explain the difference between natural and forced convection.
(b) State the Buckingham's Π -theorem. Using dimensional analysis obtain an expression for Nusselt number in terms of Reynolds and Prandtl numbers. [4+12]
8. (a) When a body is said to be black? What is the range of wave lengths it absorbs?
(b) Compute the radiant energy loss from 1 cm diameter opening in a thin walled furnace located in a large enclosure, if the temperature within the furnace is 900°C and the surroundings are at 20°C . [6+10]

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1. (a) A Carnot engine rejects heat 200 kJ/s to a cooling found at 27°C. If the efficiency of the cycle is 30%, find the power of the engine and source temperature.
(b) Compare Otto, Diesel and Dual cycles for the
 - i. Same maximum pressure and heat input
 - ii. Same maximum pressure and temperature
 - iii. Same maximum pressure and output. [8+8]
2. (a) Describe the important qualities of a CI engine fuel.
(b) Briefly describe the rating of CI engine fuel. [8+8]
3. (a) Why cooling of an I.C engine is necessary?
(b) What are the various types of radiators? Is the name 'radiator' correct? Sketch the tube and fin arrangements in these radiators. [4+12]
4. (a) What do you understand by solid injection? What are its advantages over air-injection system?
(b) Draw a schematic diagram of Bosch type fuel pump and explain its working. [8+8]
5. An open cycle gas turbine plant consists of compressor, combustion chamber and turbine. The pressure and temperature at the inlet of compressor are 1 bar and 15°C and at the inlet of the turbine are 5 bar and 650°C. Assume $\zeta_e = 80\%$, $\zeta_t = 85\%$, $\zeta_m = 90\%$ and $\zeta_{com} = 98\%$. Assuming $C_{pa} = 1$ KJ/kg K, $C_{pg} = 1.2$ kJ/kg K and ν (for air) = 1.4 and r (for gases) = 1.334. Find
 - (a) the thermal efficiency
 - (b) work ratio of the cycle.If a regenerator of 65% effectiveness is introduced in the cycle, with a pressure loss of 0.2 bar to air side as well as gas side, find the percentage increase in the thermal efficiency of the cycle. [16]
6. (a) What are different modes of heat transfer? Discuss the mechanism of conduction heat transfer in solids.
(b) Identify the various modes of heat transfer in the following cases.
 - i. Heat transfer from an auto radiator
 - ii. Condensation of steam in condenser

- iii. Heat loss from a thermos flask
 - iv. Protection of human body with warm clothing in winter. [8+8]
7. The parallel outer and inner walls of a building are 4m high and 5m long. The walls are 10 cm apart. The inner surface of the inner wall is at 25°C and the inner surface of the outer wall is at 5°C .
- (a) Calculate the total heat loss per hour.
 - (b) If the air space is divided in half by a sheet of aluminium foil 0.025 mm thick parallel to the walls, what would be the heat loss per hour. [16]
8. (a) When a body is said to be black? What is the range of wave lengths it absorbs?
- (b) Compute the radiant energy loss from 1 cm diameter opening in a thin walled furnace located in a large enclosure, if the temperature within the furnace is 900°C and the surroundings are at 20°C . [6+10]
